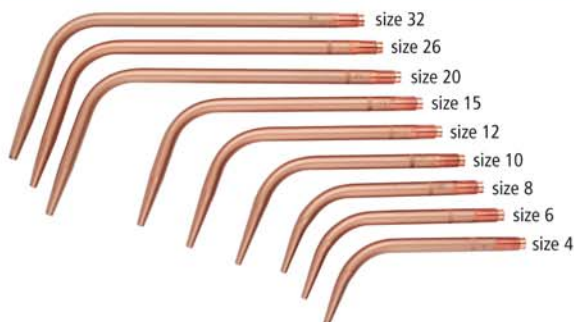


GAS EQUIPMENT WELDING AND HEATING TIPS

COMET™ OXY/ACETYLENE WELDING TIPS



Steel thickness MM	Tip size	Model number	Part number	PERFORMANCE DATA 551 (OXY – ACETYLENE)		Consumption each gas litres/min	Welding blowpipe (all tips)
				Pressure kPa oxygen	Pressure kPa acetylene		
0.9	4	551	307056	50	50	1.5	COMET™ 3 COMET™ 2 (mixer 304002)
1.2	6	551	307057	50	50	1.5	
2	8	551	307000	50	50	2.0	
2.6	10	551	307001	50	50	3.0	
3.2 – 4.0	12	551	307002	50	50	4.0	
5.0 – 6.5	15	551	307003	50	50	6.5	
8.2 – 10.0	20	551	307004	50	50	12.0	
13 – 19	26	551	307005	50	50	22	
25	32	551	307006	50	100	38.0	
2-25	8, 10, 12, 15, 20, 26, 32	551	307026	-	-	-	



COMET™ OXY/LPG BRAZING TIPS



Steel thickness MM	Tip size	Model number	Part number	PERFORMANCE DATA 554 (OXY – LPG)		Welding blowpipe (all tips)
				Pressure kPa oxygen	Pressure kPa LPG	
2	8	554	307068	50	50	Genuine COMET™ 3
5.0-6.5	15	554	307059	50	50	Genuine COMET™ 2 (mixer 304002)

COLT™ SHEETMETAL WELDING, BRAZING AND HEATING TIPS



Steel thickness MM	Tip size	Model number	Part number	PERFORMANCE DATA 561 (OXY-ACETYLENE)			Heat output MJ/hr	Welding blowpipe (all tips)
				Pressure kPa oxygen	Pressure kPa acetylene	Consumption each gas litres/min		
0.9	4	561	307058	50	50	1.5	VECTOR (Mixer 304169) COLT™ (Mixer 304036) Sprint Junior	
1.2	6	561	307032	50	50	1.5		
2	8	561	307033	50	50	2.0		
2.6	10	561	307034	50	50	3.0		
3.2 – 4.0	12	561	307035	100	100	4.0		
5.0 – 6.5	15	561	307036	100	100	6.5		
Heating	4x10	561	307045	100	100	10.0		34
PERFORMANCE 564 DATA (OXY-LPG)								
2	8	564	307037	50	50	0.5		
5.0 – 6.5	15	564	307038	50	50	3.0		
Heating	12x10	564	307044	50	50	6.5	34	

