

MANUAL PLASMA CUTTING TORCHES & CONSUMABLES



TORCH CONSUMABLES

O-Ring (Large)	OTD8/3487
O-Ring (Small)	OTD8/3486
Electrode, Maximum Life	OTD9/8215
Start Cartridge	OTD9/8213
Tip 40A, Drag	OTD9/8207
Tip 60A, Cutting	OTD9/8210
Tip 90/100A, Cutting	OTD9/8212
Tip 40-100A, Gouging Shallow	OTD9/8228
Shield Cup	OTD9/8218
Shield Cup Body	OTD9/8237
Shield Cap, Gouging	OTD9/8241
Stand Off Guide-Adjustable Height	OTD9/8281
Stand Off Guide- Fixed Height	OTD9/8422

HAND TORCHES

1Torch SL60 6m lead ATC	OTD7/5204
1Torch SL100 6m lead ATC	OTD7/5206
1Torch SL100 7.6m Extension lead ATC	OTD7/7545

ACCESSORIES

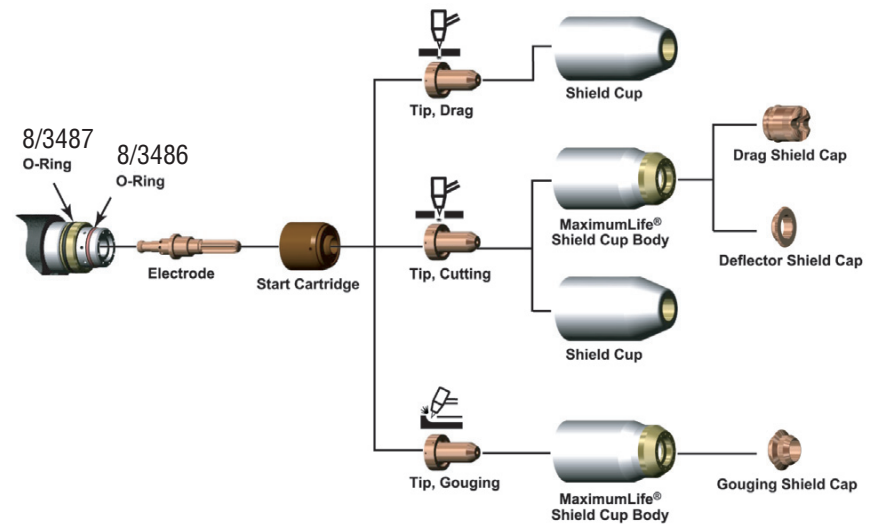
Inline Air Filer Kit	7-7507
Filter Element Spare	9-7741
Roller & Radius Cutting Guide	OTD7/7501

MACHINE TORCHES

1Torch SL100 7.6m lead ATC (Compatible with CutMaster)	OTD7/5215
1Torch SL100 7.6m lead ATC (Compatible with HF machines)	OTD7/5221

SL60 TORCH (CutMaster 10mm, 20mm, 25mm) SL100 (CutMaster 35mm, 40mm)

NOTE: 1Torch® consumables are not suitable for Pak 200 systems



SureLok™ Electrode Technology

The innovative, patented electrode self-locking mechanism eliminates the need for an installation tool and ensures that the electrode and tip will be in perfect alignment. Both the electrode and tip are stationary which results in a well defined arc and precise cuts. This perfect alignment also means longer tip and electrode life, reducing operating costs.



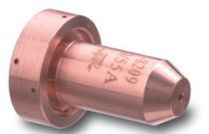
Start Cartridge

This unique design allows the pilot arc to start without moving consumable parts, resulting in better parts life & cut performance.



Precision Engineered Torch Tips

1Torch introduces a completely new tip technology. Each tip is uniquely tuned to optimise cut performance at its rated cutting current. The result is precision gas management, longer consumable parts life and better cut performance across the entire range of 1Torch tips.



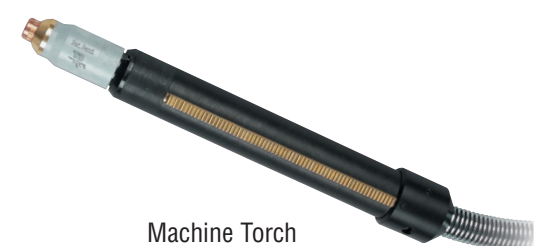
Two Choices in Shield Cups

We offer two styles of shield cups to suit your cutting style:

- An Extended Tip for greater visibility, control and precision drag cutting at low power.
- A Protected Tip for on-the-plate drag cutting at high power up to 80 amps.



Hand Torch



Machine Torch

